



Dart Aerospace Ltd.
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D4419-3**Job Sheet 183965****Part No:** D4419-3**Job Qty:** 4 ea**Part Name:** Aft Support Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 10/1/18**Job Tracking No:****Due Date:** 10/12/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/12/18	0.00	0.84	Waterjet 1		10/8/10/27
110	QC	4 pcs		10/12/18	0.00	0.00	QC2 Waterjet-3		10/8/10/27
120	QC	4 pcs		10/12/18	0.00	0.00	QC8-4		OCT 22 2018 68
130	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging3		OCT 22 2018 9-89
140	QC21-SA	4 Ea		10/12/18	0.00	0.00	QC21		21 OCT 23 2018 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.3824 sf (.3456 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S11GA	1	69	0

Part Specifications

Specifications could not be found.

Plex 10/1/18 10:11 AM Dart.Gagnon.Michelle

DARI
AEROSPACE

Container No: S120176

Part: D4419-3

Job No: 183965

Serial No/Batch: S120176

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
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Date: 10/22/18

DART AEROSPACE LTD		Work Order:	183965
Description: Aft Support Plate		Part Number:	D4419-3
Inspection Dwg: D4419 Rev: A		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø.131	1			
Ø0.191	+0.005/-0.001	Ø.194	1			
Ø0.250	+0.005/-0.001	Ø.251	1			
Ø0.53	+0.008/-0.001	Ø.53	1			
5.55	+/-0.030	5.55	1			
5.27	+/-0.030	5.27	1			
4.25	+/-0.030	4.25	1			
2.80	+/-0.030	2.80	1			
0.40	+/-0.030	.40	1			
3.83	+/-0.030	3.83	1			
5.56	+/-0.030	5.56	1			
6.26	+/-0.030	6.26	1			
7.14	+/-0.030	7.14	1			
7.73	+/-0.030	7.73	1			
0.31	+/-0.030	.31	1			
0.38	+/-0.030	.38	1			
0.750	+/-0.010	.751	1			
1.53	+/-0.030	1.53	1			
0.390	+/-0.010	.392	1			
0.450	+/-0.010	.451	1			
1.67	+/-0.030	1.67	1			
10.55	+/-0.030	10.55	1			
8.00	+/-0.030	8.00	1			
6.02	+/-0.030	6.02	1			
1.10	+/-0.030	1.10	1			
1.20	+/-0.030	1.20	1			
0.50	+/-0.030	.50	1			
1.500	+/-0.010	1.501	1			
0.60	+/-0.030	.60	1			
2.300	+/-0.010	2.302	1			
0.63	+/-0.030	.63	1			
0.991	+/-0.010	.993	1			
0.440	+/-0.010	.442	1			

DART AEROSPACE LTD		Work Order:	
Description: Aft Support Plate		Part Number:	D4419-3
Inspection Dwg: D4419 Rev: A		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.760	+/-0.010	.759	1			
0.125	+/-0.010	.122	1			
0.063	+/-0.010	.063	1			
0.900	+/-0.010	.901	1			
0.375	+/-0.010	.378	1			
1.17	+/-0.030	1.17	1			
0.750	+/-0.010	.752	1			
0.125	+/-0.010	.116	1			

Measured by:	<i>DX</i>	Audited by:		Preliminary Approval:	
Date:	15/10/22	Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	11.08.22	New Issue	KJ	<i>[Signature]</i>